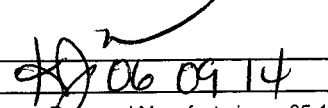
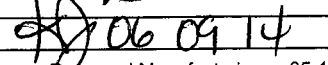


Date: Wednesday, 9/13/2006 4:28:24 PM  
 User: Kim Johnston

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	SPACER BLOCK KIT	
<b>Job Number</b> :	28517	<b>Part Number</b> :	D206667011	
<b>Estimate Number</b> :	10252	<b>Drawing Number</b> :	DSI 9263 REV A	
<b>P.O. Number</b> :	N/A	<b>Project Number</b> :	N/A	
<b>This Issue</b> :	9/13/2006	<b>S.O. No.</b> :	N/A	
<b>Prsht Rev.</b> :	NC	<b>Drawing Revision</b> :	A	
<b>First Issue</b> :	N/A	<b>Material</b> :	N/A	
<b>Previous Run</b> :	25004	<b>Due Date</b> :	10/2/2006	<b>Qty:</b> 4 <b>Um:</b> Each
<b>Written By</b> :				
<b>Checked &amp; Approved By</b> :				
<b>Comment</b> :	Est Rev:B Removed Manufacturing 05-11-05 JLM			

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0

~~28517A~~

SPACER BLOCK

**Comment:** Sub-Component SPACER BLOCK

D3193-041 B

~~25004A~~ B25004A

2.0

DC

DOCUMENT CONTROL

**Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D206-667-011 CHG001

KE 26.09.19

(4)

3.0

PACKAGING 1

PACKAGING RESOURCE #1

**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

4.0

AN46A

Bolt

**Comment:** Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

✓ 8 AN4-6A

Bolt

M101418

✓ 2 D3193-041 (REF)

Spacer Block

B25004A

5.0

AN47A

Bolt

**Comment:** Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

✓ 8 AN4-7A

Bolt

M100327

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA:   *DE*   Date: 06/10/11  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 9/13/2006 4:28:25 PM  
User: -Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACER BLOCK KIT

Job Number: 28517

Part Number: D206667011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN960JD416

Washer



Comment: Qty.: 16.0000 Each(s)/Unit Total : 64.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

16 AN960JD416

Washer

M19185

PU 6/10/6 (4)

7.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

LB 06/10/11 (4)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-667-011

REVB PU 6/10/11 (4)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

06/10/11 (4)

Job Completion



U 8-10-11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

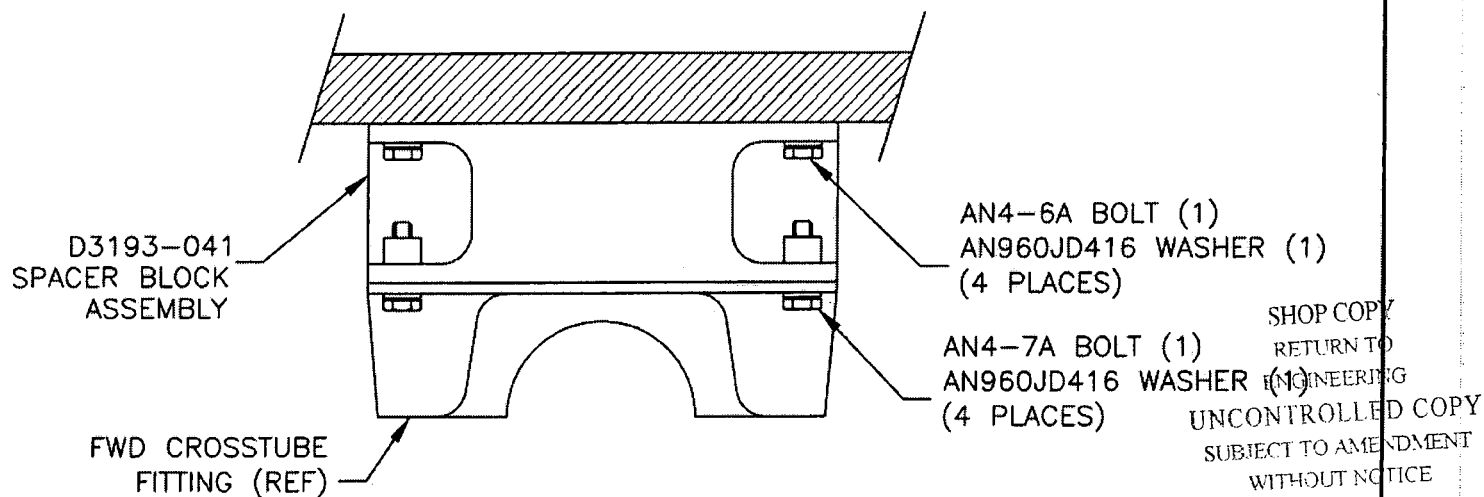
**NOTE:** Date & initial all entries



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. DSI 9263	REV. A SHEET 1 OF 1
DATE 03.06.25		TITLE SPACER BLOCK KIT	SCALE NTS
A	03.06.25	NEW ISSUE	

**DART SERVICE INSTRUCTION**  
TO AMEND INSTALLATION INSTRUCTIONS IIN-D206-667 REV. A or B  
REF. CANADIAN STC: SH01-5  
FAA STC: SR01304NY

WHEN CONVERTING A 206 A/B AIRCRAFT FROM LOW TO HIGH GEAR BY INSTALLING D206-681-011 LANDING GEAR, THE D206-667-011 SPACER BLOCK KIT (OR EQUIVALENT) MUST BE INSTALLED BETWEEN THE FUSELAGE AND FWD CROSSTUBE FITTINGS BEFORE INSTALLING THE LANDING GEAR ON THE AIRCRAFT.



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 28517

QTY -011	Part Number	Description
X	D206-667-011	SPACER BLOCK KIT
8	AN4-6A	BOLT
8	AN4-7A	BOLT
16	AN960JD416	WASHER
2	*D3193-041	SPACER BLOCK ASSEMBLY

\* OR AA P/N 206-321-005 OR BHT P/N 206-031-586-003

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-Q-01	
<b>APPROVED</b> <i>[Signature]</i>	
BY:	D. SHEPHERD (DE # 02)
DATE:	03.06.09
CERT. NO.:	SH01-05
ISSUE NO.:	1/2

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